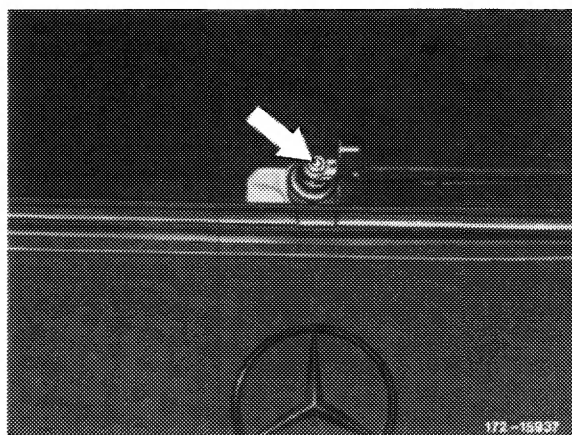


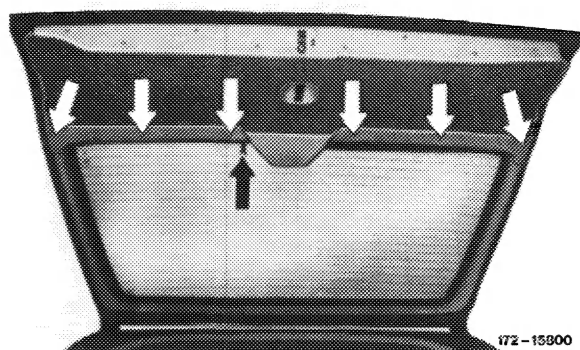
## Removal

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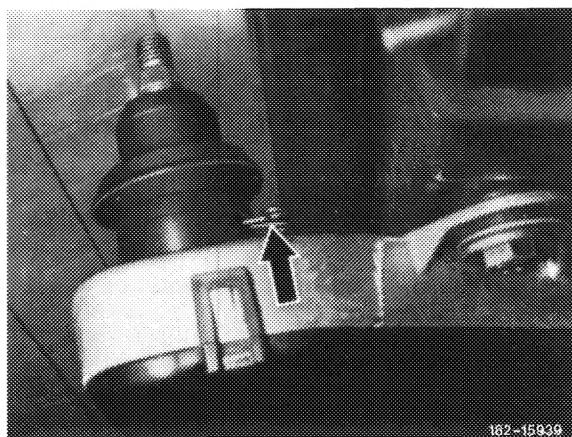
- 1 Remove wiper arm.



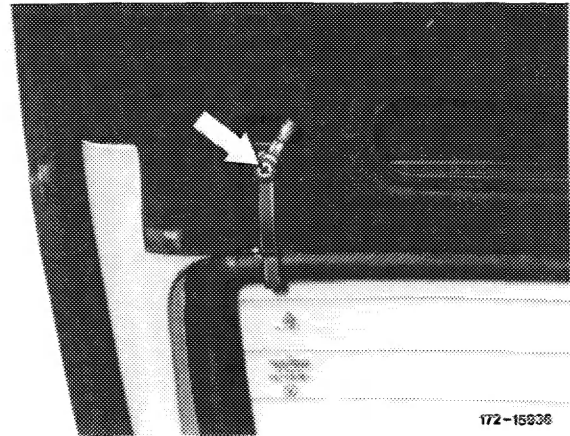
- 2 Remove door lining on back door (72-105).



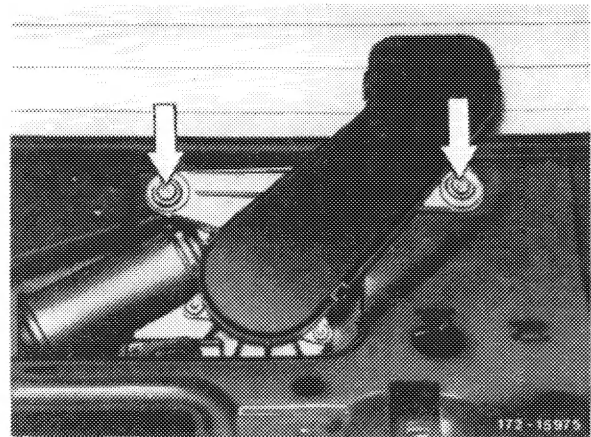
- 3 Pull locking ring on inside of back door apart and pull off dust cap from outside.



4 Separate connections for heatable back window left and right on back door.

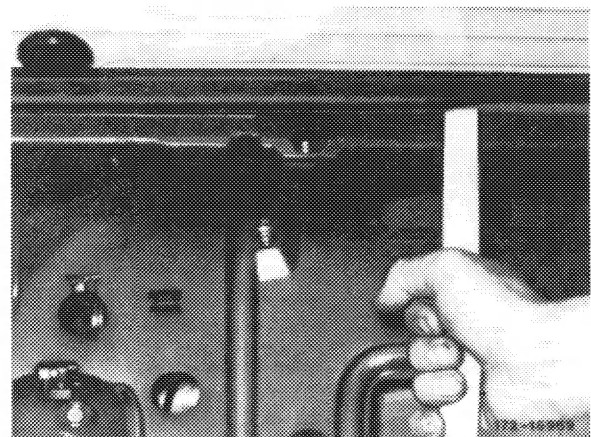


5 Unscrew fastening screws of wiper motor, disconnect wiper motor and leave hanging on cables.



6 Push back rubber frame on inside of door by means of a plastic wedge to a position behind spot flange of window opening.

7 Carefully press glass pane from inside in outward direction and remove.



### Installation

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8 Insert a bead approx. 8 mm thick of MB window sealing compound, part No. 001 989 31 20 into groove of window opening.

9 Insert two greased assembly cords into holding slot of sealing frame and rub a slight amount of glycerine or tallow on sealing frame.

10 Insert glass pane from outside into window opening and align.

11 Push lightly against glass pane while simultaneously — with a helper — lifting rubber lip of sealing frame by carefully pulling cord from inside and starting from below over spot flange or window opening.

**Note:** Pull off assembly cord in parallel with glass pane to prevent damaging rubber lip.

12 Install wiper motor and center wiper shaft in cutout of glass pane prior to tightening.

13 For further installation proceed vice versa.

